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D117-1028-013
Job Sheet 203367



Part No: D117-1028-013 Job Qty: 1 pcs

Part Name: EC145T2 Bearpaws with Wearplates



Part Weight: 0 lbs Status: New Priority: Medium

Job Created: 11/15/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 12/18/19

Type: SOLD

Description:

Note: IIN-D117-1028 REV.C IPP REV:A 18.11.20 NEW ISSUE DD VERF:JFS IPP REV:B 19.03.20 AS PER PRELIM
REVC DD VERF:JFS IPP REV:C 19.10.09 AS PER IIN REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs		12/18/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	DEC 17 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Ego15

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Container No: S242948



Part: D117 - 1028 - 013

Job No: 203367

Serial No/Batch: S242948

Revision: C

Inspector:

Exp Date:

Instructions: FAA STC SRD2508SE 19/02/16/2016 LoA C-17.

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110 QC 4	1 pcs	12/18/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
120 Packaging 3-1 - Stock - B4B	1 pcs	12/18/19	0.00 0.00	Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
130 DC - 1 - B4B	1 pcs	12/18/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	DAR 21 DEC 23 2019
140 QC 21 - FG	1 pcs	12/18/19	0.00 0.00	QC 21 - FG - 21	JRB
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21 DEC 23 2019
Part Op 100 - Pick kit					
Descriptions: 110 - QC4- 100% Inspect kits for completeness					
120 - Package and Identify as per PPP D117-1028-013					
130 - Photocopy bluefile and type labels per PPP D117-1028-013 CHG 001					
140 - QC21- Final Inspection - Work Order Release					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN4C5A	Bolt	16 Ea (16 ea)	100-Packaging 1 - Pick Kit	52278741
D2529	Washer	24 pcs (24 ea)	100-Packaging 1 - Pick Kit	5194881
D4012-3	Cushion	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	50465423
D5718-1	Bearpaw Clamp	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5233919
D5718-3	Bearpaw Clamp	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5241974
D5719-1	Radius Block	8 pcs (8 ea)	100-Packaging 1 - Pick Kit	5241220
D5732-1	Bearpaw	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	52334421
D5733-041	Bearpaw Wearplate	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5221583
MS21043-4	Nut	24 Ea (24 ea)	100-Packaging 1 - Pick Kit	5225048
MS21083C4	Nut	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5162869
NAS1149D0463J	Washer	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5225393
NAS1802-4-24	Bolt	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5238252

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN4C5A	16	79	0
	D2529	24	1,018	0
	D4012-3	4	123	0
	D5718-1	4	0	0
	D5718-3	4	8	0
	D5719-1	8	10	0
	D5732-1	2	0	0
	D5733-041	2	2	0
	MS21043-4	24	1,725	0
	MS21083C4	8	60	0
	NAS1149D0463J	8	7,034	0
	NAS1802-4-24	8	8	0

Part Specifications	
Specifications could not be found.	

Plex 11/15/19 1:46 PM Dart.lajeunesse.marie

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				MRB (QS1042)	
Date : _____		Sequence #: _____		QTY Affected : _____		Disposition			
Description Work Order Deviation				Completed By					
				Lead hand / Supervisor					
				QC / QA Coordinator					

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Contamination ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Bending ☐ Misaligned/off center ☐ Folio/Program ☐ Outside Tolerance ☐ Crushing ☐ BOM/Route ☐ Grain Direction ☐ Drawing ☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Finish ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Incomplete/Unclear Instructions ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Marks/Chatter ☐ Drill Holes ☐ Out of Sequence ☐ Misread ☐ Mislabeled ☐ Fit/Function ☐ Off-set/Set-up ☐									
		Other/Details:									

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-1028-011 Bearpaw Installation	23.2 lb 10.5 kg	0.0 in 0.0 m	0.0 lb-in 0.0 m-kg	207.0 in 5.26 m	4802 in-lb 55.2 m-kg
D117-1028-013 Bearpaw Installation with Wearplates	29.6 lb 13.5 kg	0.0 in 0.0 m	0.0 lb-in 0.0 m-kg	205.9 in 5.21 m	6095 in-lb 70.3 m-kg
D117-1028-041 Wearplate Kit	6.4 lb 2.9 kg	0.0 in 0.0 m	0.0 lb-in 0.0 m-kg	202.2 in 5.14 m	1294 in-lb 14.9 m-kg

5.0 PARTS LIST

QTY -011	QTY -013	QTY -041	Part Number	Description
X			D117-1028-011	BEARPAW INSTALLATION
	X		D117-1028-013	BEARPAW INSTALLATION WITH WEARPLATES
		X	D117-1028-041	WEARPLATE KIT
24	24	24	D2529	WASHER
4	4		D4012-3	CUSHION
2	2		D5732-1	BEARPAW (REPLACES D5700-1)
	2	2	D5733-041	BEARPAW WEARPLATE (REPLACES D5701-041)
4	4		D5718-1	CLAMP
4	4		D5718-3	CLAMP
8	8		D5719-1	RADIUS BLOCK
	16	16	AN4C5A	BOLT
8	24	24	MS21043-4	NUT
8	8	8	MS21083C4	NUT
8	8	8	NAS1149D0463J	WASHER
8	8	8	NAS1802-4-24	SCREW